



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-7
Job Sheet 179771



Part No: D5149-7

Job Qty: 6 ea

Part Name: Aft Step Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 8 IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/6/18	0.00	0.00	Start Up Machining-3		✓ 18/8/31
101	CNC Vertical Machining	6 pcs		7/6/18	0.22	4.29	HAAS1-3		
110	QC	6 pcs		7/6/18	0.00	0.00	QC2 Machining-3		K+ 2018-09-04
120	QC	6 pcs		7/6/18	0.00	0.00	QC8 Machining-3		
121	QC	6 pcs		7/6/18	0.00	0.00	QC5		R
130	Packaging	6 pcs		7/6/18	0.00	0.00	Packaging3-2		
140	QC21-SA	6 Ea		7/6/18	0.00	0.00	QC21		

Part Op 101 - Machine as per Folio FB356
Descriptions: 130 - LOCATION: WA004

DAS
21
9-88

SEP 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-7TRN	Aft Step Base Turning Detail	3 Ea (.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-7TRN	3	7	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 10:57 AM Dart.lajeunesse.marie



Container No: S107509



Part: D5149-7

Job No: 179771

Serial No/Batch: S107509

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/31/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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